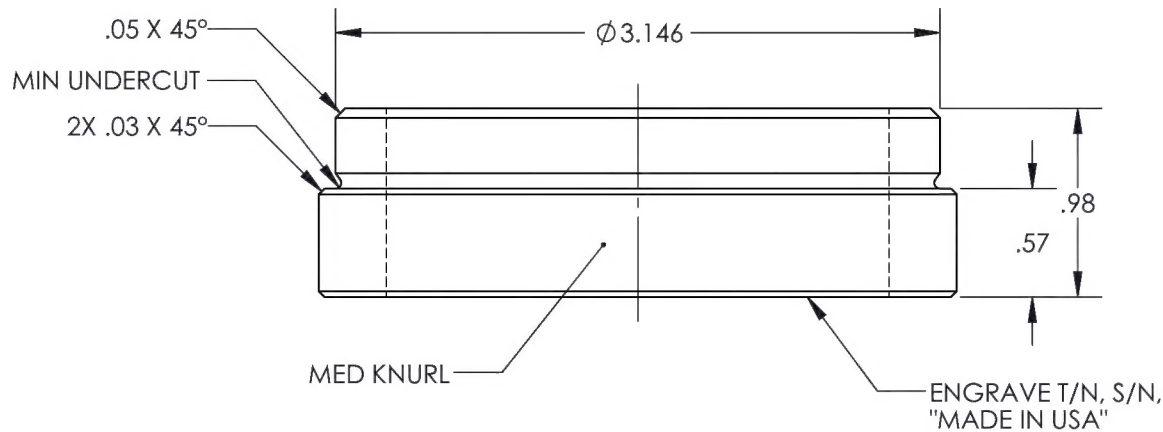
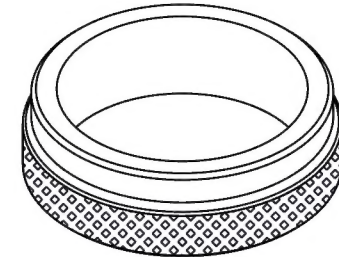
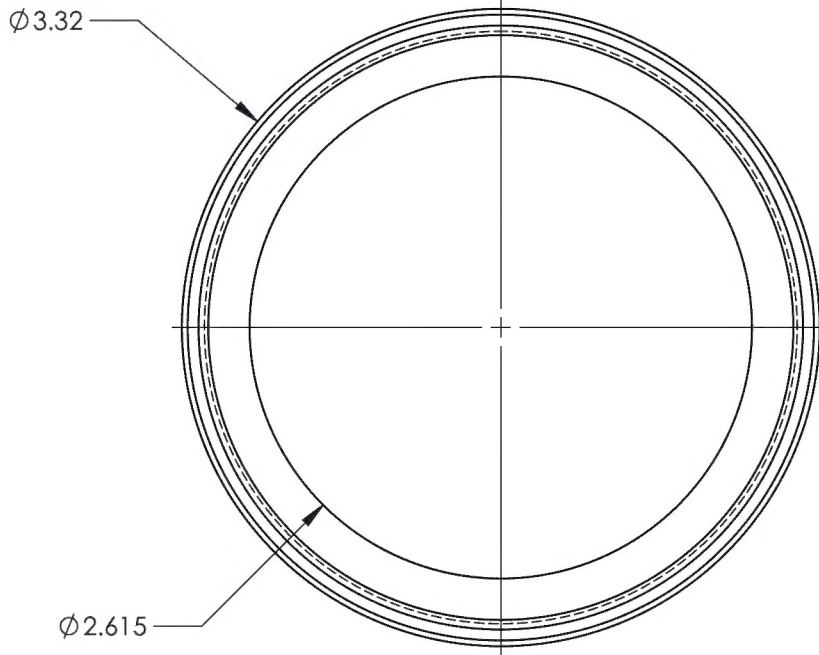


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/4/2016	DPD	JAG



NOTE:
REF. AIRBUS T/N: 1X56-136-428.

DART AEROSPACE																
TITLE MOUNTING RING																
DWG NO. RBE1X56-136-428	REV 1															
<table border="1"> <tr> <td>MAT'L 4140/4142</td> <td rowspan="4"> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125° ✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 </td> </tr> <tr> <td>HEAT TREAT RC 45-50</td> </tr> <tr> <td>FINISH BLACK OXIDE</td> </tr> <tr> <td>SPEC QMSI-6.2.2, B.O. REV D</td> </tr> <tr> <td>DRAWN BY: DUERFELDT</td> <td>QA APPR: LINDSAY</td> </tr> <tr> <td>CHECKED: CLOUGH</td> <td>APPROVED: GILBERT</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>SCALE 1:1</td> </tr> <tr> <td colspan="2">DATE 8/10/2016</td> </tr> <tr> <td colspan="2">SHEET 1 OF 1</td> </tr> </table>		MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125° ✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	HEAT TREAT RC 45-50	FINISH BLACK OXIDE	SPEC QMSI-6.2.2, B.O. REV D	DRAWN BY: DUERFELDT	QA APPR: LINDSAY	CHECKED: CLOUGH	APPROVED: GILBERT	OPPS APPR: ANDERSON	SCALE 1:1	DATE 8/10/2016		SHEET 1 OF 1	
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ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	MOUNTING RING	4140/4142	